



Southwestern Industries, Inc.

White Paper

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Blocking the head on the TRAK DPMSX3 and DPMSX5

The images below show the new head blocking scheme for the TRAK DPMSX3 and DPMSX5. Four M10 SHCS will be used to hold the brackets in place. If there is not a piece of wood under the head on the table of these machines then this new scheme is in place and the lower Z way cover will not be installed completely.



