

TRAK 2^{OP} B-C-D Metal Products

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- Third-generation familyowned shop
- Specializes in tube bending
- Needed to conduct secondary operations due to higher volume of jobs





Better Labor Utilization

- Emphasis on Lean Manufacturing
- Increasing volume of CNC work
- Need for increased efficiency
- Maximize output
- Minimize capital costs



B-C-D's 2^{*OP*}

- Spreads machinists' time over multiple spindles
- Reduces labor required per part, thus reducing part's cost
- Cut down on non-cutting time, reducing lot sizes





Benefits of the 2^{*OP*}

- Easy to use, even for lower skilled machinists
- Familiar to existing TRAK users
- Easily move to any idle operator



